

# Development of a PET module using Silicon Photomultipliers as Photon Detectors

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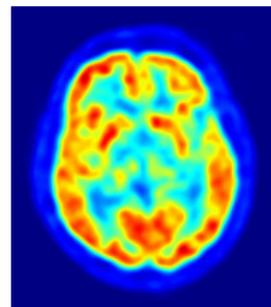
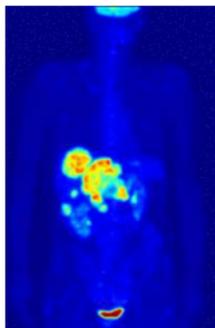
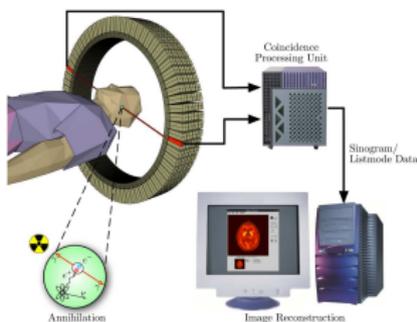
06 April 2010

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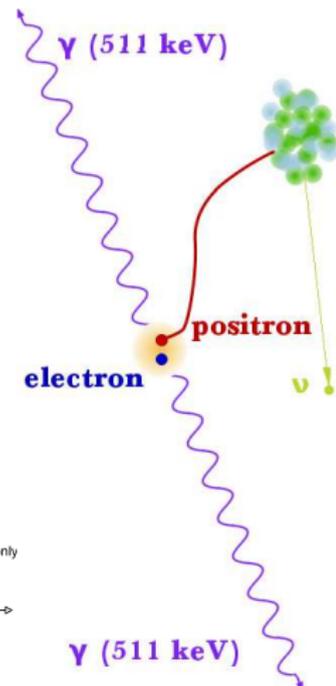
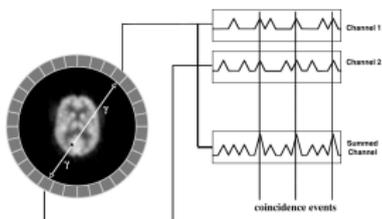
# Positron Emission Tomography?

- Nuclear Imaging technique often used for medical imaging.
  - $\beta^+$  emitter added to tracer molecule
  - Can be used to study functional processes in the body
- Indirectly measures the 3D distribution of emitted positron radiation.
  - Back-to-Back  $\gamma$ 's from  $e^+e^-$  annihilation are measured

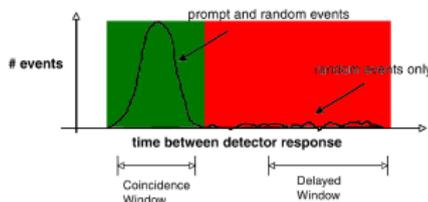


# Basics of PET

- 1 Positron ( $\beta^+$  decay) slows down in tissue
- 2  $e^+e^-$  annihilation  $\rightarrow$  511 keV  $\gamma$  pair
- 3 To measure distribution of annihilation events requires:
  - Coincidence measurement  $\gamma$  pair  $\rightarrow$  line of response (LOR)
  - Segmented detector ring for 360° or 2 rotating modules



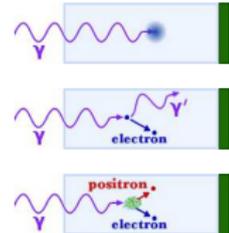
Accept events within coincidence time window  
 &  
 Reject events outside coincidence time window



# Photon Interaction with Matter

## ● Photon can interact with material in 3 ways:

- **Photo-electric effect** → entire photon energy is absorbed → **full energy measured**
- **Compton scattering** → photon scatters on  $e^-$  & some energy is transferred to  $e^-$
- **Pair production** →  $\gamma$  interacts with a nucleus &  $e^+e^-$  pair is produced (requires  $E_\gamma \geq 2 \times 511 \text{ keV}$ ) → **no issue for PET**



## Compton Scattering:



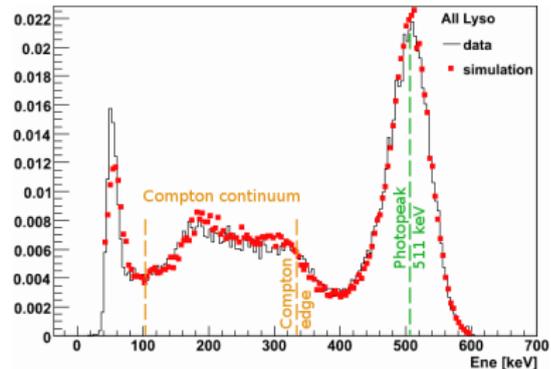
electron-photon energy **sharing!**

$$E'_\gamma = E_\gamma \frac{1}{1 + \epsilon(1 - \cos \theta_\gamma)} \quad \& \quad \epsilon = \frac{E_\gamma}{m_e c^2}$$

$$E'_\gamma \text{ min} = \frac{E_\gamma}{3} \text{ for } \epsilon \rightarrow 1 \text{ \& } \theta \rightarrow 180^\circ$$



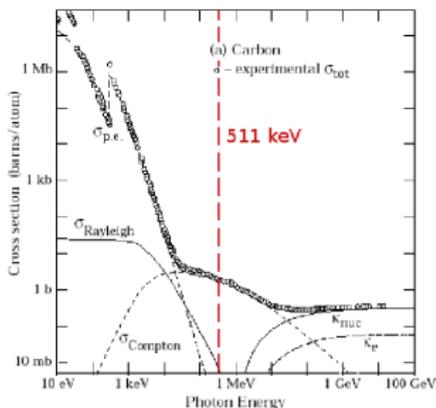
$$E_{e^-}^{\text{max}} = E_\gamma - E'_\gamma \text{ min} = \frac{2}{3} E_\gamma \quad E^{\text{max}} \approx 340 \text{ keV}$$



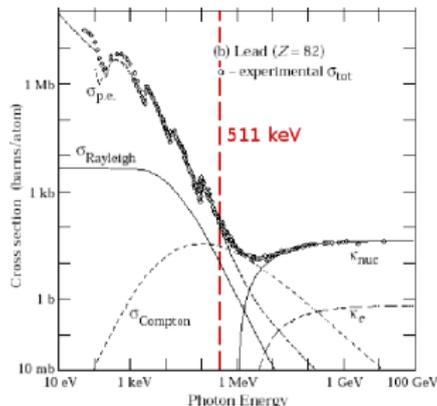
# Photon Interaction with Matter

● Cross section of  $\gamma$  interaction is Z-dependent:

- Photo-electric effect (PE)  $\propto E^{-3.5} Z^5 \rightarrow$  dominant at low energies BUT strongly dependent on Z
- Compton scattering (CS)  $\propto Z \ln E/E \rightarrow$  dominant at medium energies & only linearly dependent on Z



Carbon  $\rightarrow Z=6$

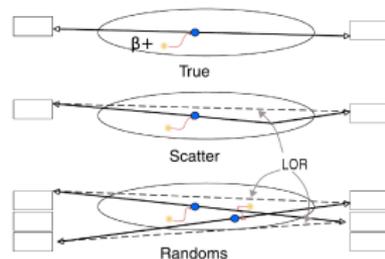


Lead  $\rightarrow Z=82$

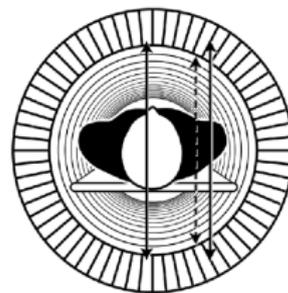
very important for maximizing scintillator efficiency!

# Fundamental limits of PET

- Range effect  $\rightarrow e^+e^-$  annihilation not at location of  $\beta^+$  decay (few mm)
- Incorrect Line of Response (LOR) effects:
  - Compton scattering of  $\gamma$ 's in tissue and material in the path of the  $\gamma \rightarrow$  angular deviation on LOR
  - Random events coupled incorrectly to each other
  - Parallax error when LOR is at edge of transaxial view PET scanner
- $\beta^+$  emitter has to be chosen based on:
  - half-life  $t_{1/2} \rightarrow$  minimise absorbed dose vs good measurement statistics
  - Energy spectrum of  $\beta^+$  decay  $\rightarrow$  range

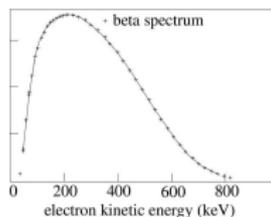


Parallax Error



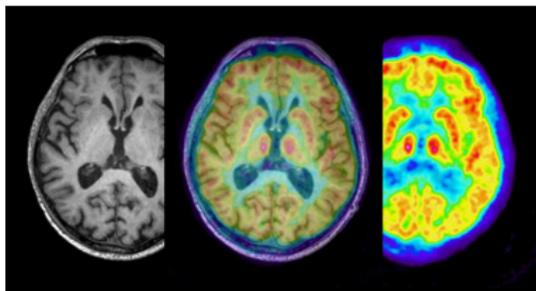
— Correct line of response  
 - - - Mis-positioned line of response

Isotope	$t_{1/2}$ (min)	$E_{av}$ (MeV)	$R_{av}$ (mm)
$^{11}\text{C}$	20.4	0.385	1.7
$^{13}\text{N}$	10	0.491	2.0
$^{15}\text{O}$	2	0.735	2.7
$^{18}\text{F}$	109.8	0.242	1.4



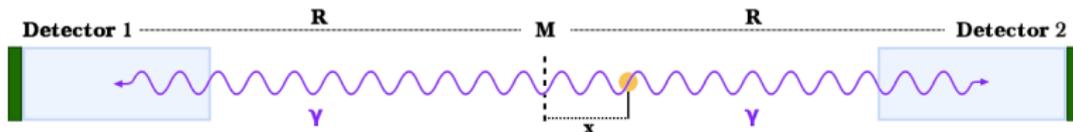
# PET and MRI

- Why combine MRI scan with a PET scan?
  - MRI → tissue identification
  - PET → physiological and biochemical tissue activities
  - Combine MRI & PET scanners for ease of alignment and increased accuracy
- Requires magnetic field (**MRI!**) insensitive photon detectors
  - classical PMT's (**magnetic-field, expensive, fragile, power**)
  - Silicon Photomultipliers (**magn. field insensitive, can be cheap, robust, low power**)

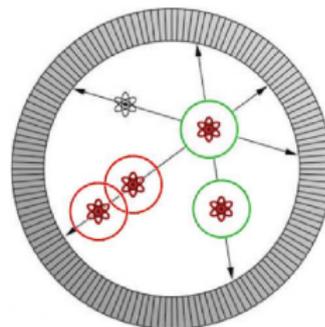


left MRI image  
middle Combined MRI & PET image  
right PET image

# Time of Flight PET

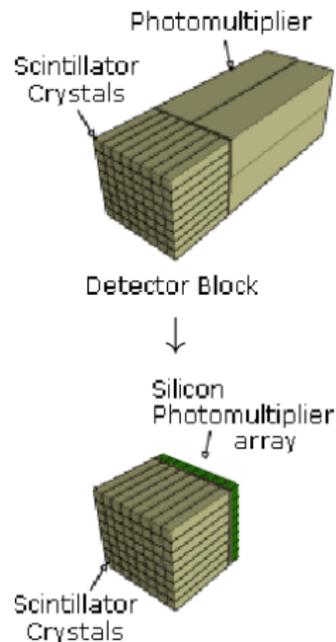


- Use time difference between detection of back-to-back  $\gamma$ 's
  - **Infinitely sharp** timing  $\rightarrow x = \frac{\Delta t \cdot c}{2}$
  - **Detector timing resolution**  $\sigma_t \rightarrow x + \sigma_x = \frac{\Delta t \cdot c}{2} + \frac{\sigma_t \cdot c}{2}$
- Better  $\sigma_t \rightarrow$  more accurate position
  - Speed of light  $33 \text{ ps/cm} \rightarrow$  **sub-cm-resolution**  $\rightarrow$  **improve spatial-resolution**
- If  $\sigma_x <$  size of emission source:
  - distance between annihilation events  $> \sigma_x \rightarrow$  **decouple events**
  - distance between annihilation events  $< \sigma_x \rightarrow$  **decouple events**
  - **improvement of S/N**



# PET Module Requirements

- PET module should consist of:
  - Scintillator  $\rightarrow$  convert  $\gamma$  into light
  - Photon detector to detect the scintillation light
- Ideal characteristics of PET module:
  - High stopping power (total absorption of 511 keV  $\gamma$ )
  - High spatial resolution  $\rightarrow$  detector segmentation
  - Good Energy resolution  $\rightarrow$  rejection of scattered events
  - Inexpensive
- Additional requirements for components:
  - Magnetic field insensitive detectors  $\rightarrow$  PET & MRI
  - Very fast detectors (sub-ns range)  $\rightarrow$  ToF to improve S/N
  - Silicon Photomultiplier  $\rightarrow$  promising candidate as photon detector for ToF PET & MRI combination (B-field insensitive, fast, relatively cheap  $\rightarrow$  segmentation, ...)



# Scintillators

- Convert  $\gamma$  to visible light:

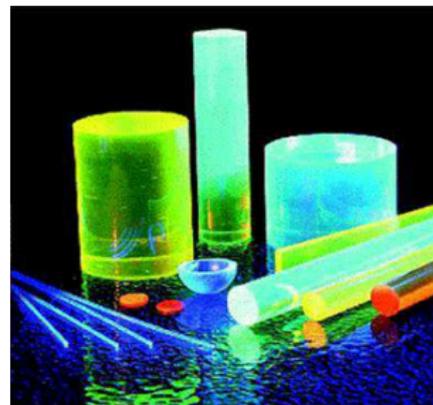
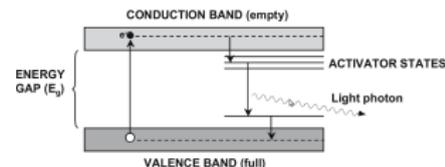
- Visible light is easiest to detect (shallow penetration depth)
- Scintillation crystal has to be clear material

- Production of scintillation light:

- $\gamma$  interacts with  $e^-$  in crystal valence band  $\rightarrow$  creates photo- $e^-$
- Photo- $e^-$  collides with  $e^-$  in valence band  $\rightarrow$  multiple  $e^-$  get excited
- each  $e^-$  in conduction band decays  $\rightarrow$  emits a photon

- A good candidate for ToF PET should have:

- Fast decay time  $\rightarrow$  ToF information
- High light yield  $\rightarrow$  energy resolution & ToF
- High density  $\rightarrow$  high stopping power  $\rightarrow$  small crystals for fine segmentation
- Preferably non hygroscopic  $\rightarrow$  easy to handle



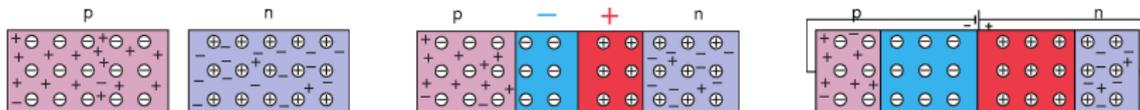
# Scintillator Materials

Physical properties of some scintillator materials often used for PET

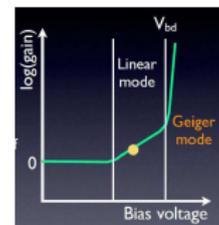
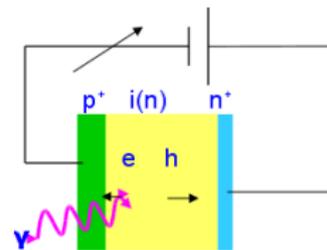
Scintillator Material	Density ( $g/cm^3$ )	Absorption length (cm)	Light Yield (% NaI)	Decay time (ns)	Wavelength (nm)
BGO	7.13	1.04	20	300	480
LYSO	7.1	1.2	75	40	420
NaI:Tl	3.67	2.91	100	230	410
GSO	6.7	1.41	20	60	440
LuAP	8.3	1.05	30	18	365
PbWO <sub>4</sub>	8.28	0.85	1	15	440

# Solid-state Photon Detectors

- p-doped Si + n-doped Si  $\rightarrow$  depletion region ( $\uparrow$  with  $V_{bias}$   $\uparrow!$ )

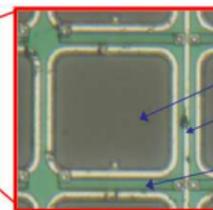
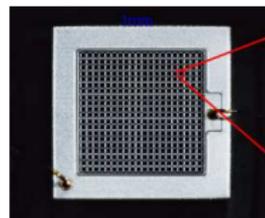


- Internal Photo-effect converts visible light into an e-h pair ( $\sim 1.1$  eV needed)
- Si-Photodiode:
  - Visible light is absorbed within  $\sim 1 \mu m$   $\rightarrow$  very thin p layer
  - High QE (80%  $\lambda \approx 700$  nm)
  - No gain: ~~single-photon-detection~~
- Avalanche Photodiode:
  - High reverse bias voltage, typically 100-200 V
  - High gain, typically 100-1000
- Very high gain ( $\sim 10^5$ - $10^6$ ) with Avalanche Photodiode operation in Geiger-mode!

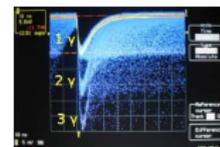
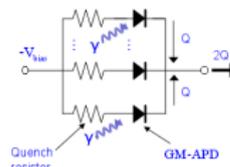


# Silicon Photomultiplier

- Array of Avalanche Photo-Diodes (APD) operating in Geiger Mode
- Geiger discharge → dead time of APD → 1 photon / APD!
- Array of APD's → dynamic range of SiPM, **position-sensitivity!**



GM-APD  
 Bias bus  
 Quench resistor

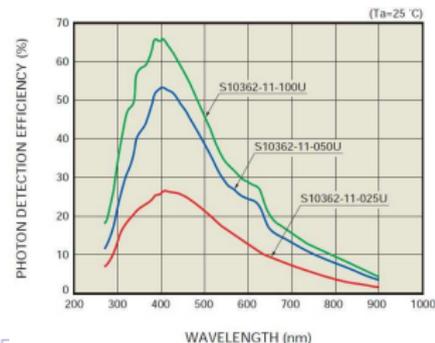


## Advantages:

- Low operation voltage ~ 10-100 V
- Gain ~  $10^6$
- peak Photon Detection Efficiency (PDE) up to 40% (400 nm)  
 $PDE = QE \times \epsilon_{Geiger} \times \epsilon_{geo}$  ( $\epsilon_{geo} \sim$  dead space between cells)
- Time resolution ~ 100-200 ps
- Works in magnetic field

## Disadvantages:

- Dark Counts ~ several 100 kHz/mm<sup>2</sup>
- Radiation damage (p, n), but not an issue for PET

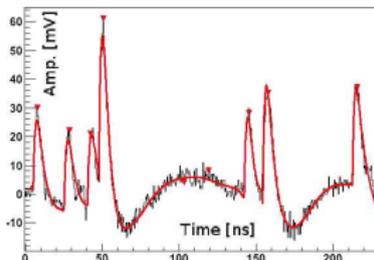


# Readout Electronics for Waveform Sampling

- Digital sampling of electronic signal:
  - Switched Capacitor Array (SCA) stores total signal
  - Charge on each capacitor is measured → sampled waveform
  - Rebuild waveform for testing (**slow readout**)
  - Analyse waveform on FPGA (**fast readout**)
- Very POWERFULL tool because:
  - Incorporate waveform analysis algorithms on FPGA for deconvolution of piled-up signals (**classic-electronics**)
  - QDC and TDC all in 1 device!
  - High density of channels, cheap (VLSI), fast (up to 20 GSa/s), FPGA → flexible, low power



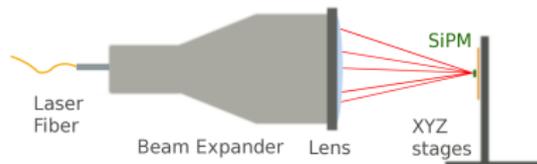
V.S.



# Silicon Photomultiplier: Surface Sensitivity

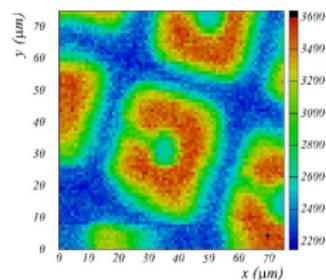
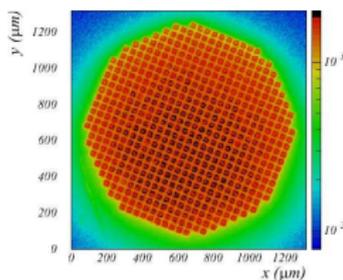
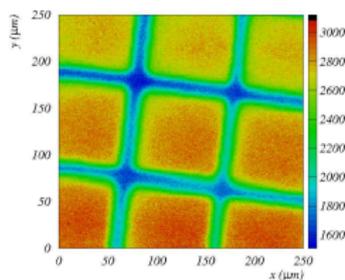
## • Setup for position scan

- Single photon light intensities  $\rightarrow$  light filters
- Beam expander  $\rightarrow$  parallel light  $\rightarrow$  strong lens for sharp focus
- Focus needs to be  $<$  pixel pitch



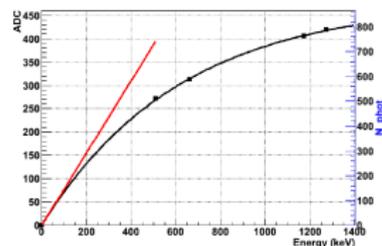
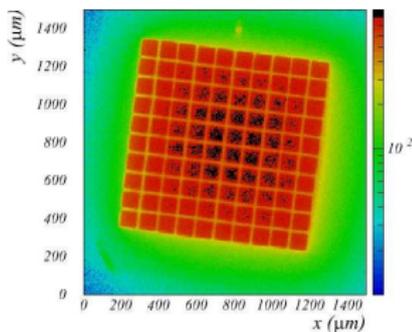
## • Position scan $\rightarrow$ internal structure of SiPM:

- Internal SiPM structure determines  $\epsilon_{geo}$  which mainly determines PDE of SiPM
- Higher  $\epsilon_{geo}$   $\rightarrow$  better energy resolution  $\rightarrow$  improved S/N
- Full surface scans  $\rightarrow$  overall uniformity of sipm



# Linearity of SiPM

- Finite number of SiPM pixels
  - Limited dynamic range
  - Linear behaviour  $\propto$  number of pixels
  - Pixel has dead time when it discharges  $\rightarrow$  non-linear behaviour when  $N_{phot}$  approaches  $N_{pix}$
- Hamamatsu S10931-100P(X):
  - 900 pixels with  $100\mu m$  pitch
  - radioactive samples with different decay energies used:  $^{22}Na$  (511 keV & 1230 keV  $\gamma$ ),  $^{60}Co$  (1173 keV  $\gamma$ ),  $^{137}Cs$  (662 keV  $\gamma$ )



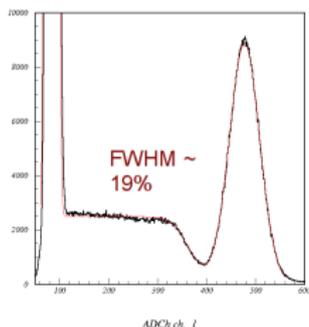
$$ADC = ADC_0 \left( 1 - \exp\left(-\frac{E}{E_0}\right) \right)$$

# SiPM & LYSO Combination

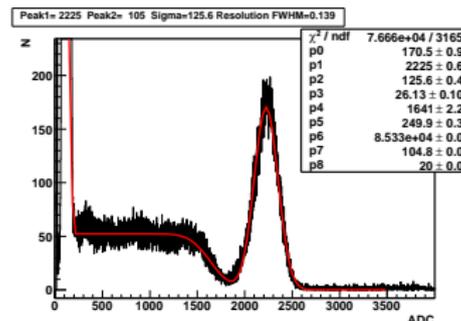
## Energy resolution:

- LYSO coupled to SiPM
- Module energy resolution depends on  $FWHM_{LYSO}$  and  $FWHM_{SiPM}$
- LYSO crystals from 2 companies tested (Sinocera & Saint-Gobain)

Manufacturer	Sinocera	Saint-Gobain
LYSO Intrinsic FWHM	20%	8%
Light Yield (NaI)	75%	75%
Peak Emission Wavelength	428 nm	420 nm



STMicroelectronics + Sinocera LYSO  
 19% FWHM



STMicroelectronics + Saint-Gobain LYSO  
 14% FWHM

**NO correction for non-linear behaviour!**

# Single Photon & Back-to-Back Gamma

- SiPM intrinsic timing limits the coincidence timing of back-to-back  $\gamma$ 's?

- Measure intrinsic timing with single photon level
- Different companies
- Wavelength dependence of intrinsic timing?

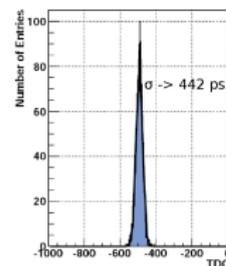
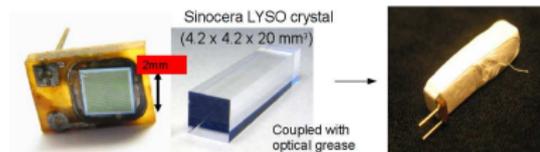
- Single Photon timing resolution:

- Very short pulses  $\rightarrow < 40$  ps laser pulse width
- Red & Blue light

1mm <sup>2</sup> SiPM	S137	H100C
$\sigma_{red}$ (ps)	182	145
$\sigma_{blue}$ (ps)	151	136

- Timing resolution of back-to-back  $\gamma$ 's?

- Scintillator light used  $\rightarrow$  threshold level at several photon
- Threshold influences back-to-back timing resolution!
- Preliminary result (Hamamatsu)  $\rightarrow \sigma_t = 442$  ps



# Summary

## Positron Emission Tomography:

- Measure 3D distribution of  $e^+e^-$  annihilation to determine  $\beta^+$  tracer distribution (medical imaging)
- Combine PET & MRI  $\rightarrow$  B-field insensitive detectors (SiPM)
- ToF PET  $\rightarrow$  improve S/N
- $\gamma$  detection requires:
  - $\gamma$  conversion  $\rightarrow$  LYSO scintillator (fast, high light yield)
  - Light detection  $\rightarrow$  SiPM as photon detector
- Waveform sampling:
  - Development of waveform analysis was started and shows promising

## Simple PET module $\rightarrow$ SiPM + LYSO:

- Different scintillator crystals have been tested  $\rightarrow$  production has an influence on energy resolution
- Timing resolution for 2 back-to-back  $\gamma$ 's in the sub-ns range ( $< 500$  ps)
- Promising for ToF PET